

Garant

Carbide boring bar E.. SCLCR 95°, for indexable inserts CC., right-hand, Shank Ø / insert size: 25/12mm


Order data

Order number	260016 25/12
GTIN	4062406065171
Item class	21T

Technical description

Overall length L	250 mm
Pack of insert screws	269028 8
Insert size	12 mm
Head length L ₁	16 mm
Clamping height L ₂	24 mm
Centre offset L ₃	15 mm
suitable indexable insert	CC.. 1204..
ISO code toolholder	E25S SCLCR/L12
Minimum pre-drill Ø D _{min}	30 mm
Setting angle κ	95 degrees
Shank Ø D _s	25 mm
Standard	DIN 8024
Application type	right-hand
Boring depth up to	8×D
Tool material	Carbide
Through-coolant	yes

Application	Internal longitudinal turning
Type of product	Boring Bar

Accessories

Set of insert screws Type 8	269028 8
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15	674248 TX15